



C230 CARBON DETERMINATION

The LECO C230 Carbon Determinator is a microprocessor based, software driven instrument for measurement of carbon and sulphur content in metals, ores, ceramics and other inorganic materials. The C230 uses an induction furnace and measures carbon by infrared absorption.

The infrared (IR) source consists of nichrome wire that is resistance-heated to 850°C. The IR source radiates visible energy as well as all wavelengths in the infrared spectrum. The description may use carbon dioxide; the same principle applies to sulfur detection.

Carbon dioxide absorbs IR energy at a precise wavelength within the IR spectrum. Energy from IR source is absorbed as the gas passes through the cell, preventing it from reaching the IR detector.

One IR cell is used both as a reference and for measurement. The total carbon, as carbon dioxide, is detected on a continuous and simultaneous basis.

The starting reference level, or baseline, for the detector is established by running oxygen through the cell to drive off residual atmospheric gases.



LECO C230 CARBON ANALYZER

Specifications

Range (at 1 gram)

C230C
Carbon : 4 ppm to 3.5%

C230CLC
Carbon : 2 ppm to 0.5%

C230CHC
Carbon : 60 ppm to 6.0%

Note: Reducing sample weight may extend range.

Precision

C230C
Carbon : 2 ppm or 0.5% RSD*

C230CLC
Carbon : 1 ppm or 0.5% RSD*

C230CHC
Carbon : 30 ppm or 0.5% RSD*

Result Readability

With PC : 15 digits of precision

Without PC : 0.1 ppm

Calibration

With PC : Multi-Point Linear

Without PC : Single-Point Linear

Analysis Time : 45 seconds (Nominal)

Sample size : 1 gram (Nominal)

Detection method : Sulphur State, Infrared Absorption,
Sulphur as Sulphur Dioxide

Chemical Reagents : Anhydrous Magnesium
Perchlorate, Sodium Hydroxide on
an inert base, Lecosorb, Platinized
Silica, Cellulose



Specifications

Gas Required

Carrier Gas : Oxygen 99.5% pure, 40 psi
Pneumatic Gas : Compressed Air, Nitrogen, or
Argon, 40 psi (2.76 bars),
Source must be oil & water free

Gas Flow (based on nominal analysis time)

Measure : 3 litres per analysis

Pneumatic : 1 litre per analysis

Regulators

Oxygen : 501-291 O₂ Pressure Regulator

Compressed Air : 766-036 Compressed Air Regula

Inert Gas : 764-216 Inert Gas Regulator

Furnace : Induction, 18 MHz, 2.2 kW

Data Transmit : Included

Data Storage

With PC : Limited only by hard drive
space

Without PC : 10 Samples Weight,
50 Answers, 5 Methods

Key Pad

With PC : External

Without PC : Internal Membrane /
External Optional

Display

With PC : 15.00 inch SVGA Monitor

Without PC : Liquid Crystal (16x26 character)

Dimensions

Determinator

Height : 30.50 inches (77.5 cm)
Width : 27.50 inches (70.0 cm)
Depth : 23.50 inches (59.7 cm)
Weight : 300 pounds

Computer (PC based system)

Height : 17.00 inches (43.2 cm)
Width : 8.00 inches (20.3 cm)
Depth : 17.00 inches (43.2 cm)
Weight : 29 pounds

Monitor (PC based system)

Height : 15.00 inches (38.1 cm)
Width : 14.00 inches (35.6 cm)
Depth : 16.00 inches (40.6 cm)
Weight : 35 pounds

Electrical Power Requirements

Determinator : 230 V \checkmark , \pm 10%, 50/60 Hz,
Single phase, 15 amps max

Operating Current : 12 Amps

Stand-by Current : 4 Amps

Computer (PC based): 115/230 V, \pm 10%, 50/60
Hz, 5/3 amps max

Monitor (PC based): 90 264 V, 50/60 Hz,
1.6 amps max

Balance: 120V, \pm 10%, 50/60 Hz, 0.5 amps max